








NA823 User Guide

Main Function and Technique Index

Main Function:

The controller is a constant temperature controller (refrigeration + heat pump heating), it can switch automatically from refrigeration mode to heating mode, and it contains the function of compressor boot delay protection, temperature sensor error alarm.

Main Technique Index:

-  **Temperature display range:** -50~125°C (The step between -9.9 and 99.9°C is 0.1°C, else 1°C)
-  **Temperature setting range:** -45~120°C (The step between -9.9 and 99.9°C is 0.1°C, else 1°C)
-  **Power supply:** 9~12V AC (use the transformer with the controller, primary voltage 220V±10% or 380V±10%)
-  **Operation Environment:** temperature -10°C~45°C, humidity≤85%.
-  **Relay contact capability:** 2A/380VAC (Pure resistive load)
-  **Temperature sensor:** NTC R25=5kΩ, B (25/50)=3470K
-  **Executive standard:** Q/320585 XYK 01-2004 (NA823-CHTD)

Operating Guide

What's the meaning of the LED on the panel?

The function of the LED is as follows.

LED	light	flash
Temperature setting	In the state of temperature setting (not revised)	In the state of temperature setting (has been revised)
Temp difference setting	In the state of temperature difference setting (not revised)	In the state of temperature difference setting (has been revised)
Refrigeration	Refrigerating	In the state of compressor startup delay protection
Heat	Heating	In the state of compressor startup delay protection
*Annotation: The lights of refrigeration and heating lighting at the same means the state of defrosting.		

The meaning of the nixietube display

The nixietube usually shows temperature, if it shows “EE”, it means the temperature sensor is short, and “-EE” means the temperature sensor is open.

How to set temperature and temperature difference?

Press “▲” and “▼” at the same time, the Micro-controller displays temperature that is “set temperature”, then using “▲” key or “▼” key can change the parameter. After setting, press “▲” and “▼” synchronously, you will enter the “temperature difference setting”, then use the key “▲” or “▼” to change the parameter, after that, press “▲” and “▼” at the same time again, then the controller will exit the state of parameter setting.

- Notice:**
- In the state of temperature setting, it will exit the state of setting if don't press the key within 5 seconds.**
 - The value can be only saved after exiting the state of setting. The value which has been adjusted can not be saved if the power is off before exiting the state of setting.**

How to defrosting manually?

Press “▼” key at least 5 seconds, and then enter the defrosting state. In defrosting state, press “▼” key at least 5 seconds, this can finish the defrosting.

How to read the temperature of the defrosting sensor?

Press the key “▼” when it shows the current temperature, and it can show the temperature of the defrosting sensor. It will show the current temperature when release the key “▼”. Notice that if you press the key “▼” over 5 seconds it can enter or exit the state of defrosting forcibly.

✓ Advanced Operation

The controller can adjust some internal parameter to meet all kinds of need. The parameter is supplied for special technologist, and common users don't need to know. Please don't change the internal parameter of the controller casually, lest lead to the abnormality of the controller. The way to set the internal parameter is as below:

Use the code to enter the state of parameter setting, the code is “up-down-up-down-up-up-down”, Press the key”▲”,”▼” continuously in the state of showing current temperature, and it must be finished within 3 seconds, if the code is right, you can enter the state of parameter setting, here the nixietube shows “Fxx”, there into xx is a number, it means parameter code.

Use ”▲” or ”▼” to select the parameter code, Pressing the both keys at the same time can make it to show the value of the parameter after select the parameter, here you use”▲” or ”▼” to set the parameter, then press the both keys at the same time to return to the state of showing parameter code after finishing setting. **(Notice: The parameter which has been changed can be only saved after returning to the state of “Fxx” by pressing the both keys at the same time)**

Internal parameter code is as follows:

Sort	Code	Parameter Name	Range	Factory Setting	Unit	Remark
Temperature	F19	Temperature revision	-10-- +10	0	°C	Revise the sensor bias
Compressor	F21	Compressor delay time	0 -- 10	3	min	
Defrosting	F31	Defrosting cycle	0 -- 99	6	hour	0 means no defrosting
	F32	Defrosting end temperature	5 -- 50	15	°C	
	F33	Defrosting end time	1 -- 99	30	min	
Testing	F99	Check	This function can attract all relays in turn, and please don't use it when the controller is running!			
	F00	Exit				

✳ Basic Operation principle

☞ Temperature controlling and the principle of refrigeration and heating auto switch

Temperature controlling is based on the “setting temperature” and “temperature difference”, if the “setting temperature” is 25°C and “temperature difference” is 5°C, then the controller turns on refrigeration when the temperature of the sensor goes up to 30°C, the controller will turn off refrigeration when the temperature of the sensor goes down to 25°C. In the same way, the controller will turn on heating when the temperature is below 20°C, and the process of heating will end when the temperature goes up to 25°C. Thus the controller can achieve auto switch of refrigeration and heating, and the temperature will be controlled between 20°C and 30°C.

☞ Compressor delay time

The controller contains a “compressor halt calculagraph”, and it begins to time when compressor stops, the program first check the calculagraph before starting the compressor next time, the program will immediately start the compressor if the calculagraph reach 3 minutes ,if the calculagraph doesn't reach 3 minutes ,it will start again when the calculagraph reaches 3 minutes. Thus you can ensure that the boot alternation is over 3 minutes after halt, so it can prevent to breaking the compressor as a result of frequent boot.

In addition, the controller doesn't boot the compressor within 3 minutes after turning on the power supply, thus the compressor can also be protected in the state of power cut and then power on.

(*Annotation: The time of boot delay protection can be adjusted, it sets to 3 minutes above.)

☞ Auto defrosting principle

Micro-controller starts the defrosting function according to the defrosting cycle. After defrosted, Micro-controller can apperceive the effect of defrosting by defrosting temperature sensor. If this temperature reach the “Defrosting temperature” defrost will stop, If defrost time is longer than defrosting time, Micro-controller will also finish.

Notice:

1. The earth terminal of the controller should be connected with the earth terminal of the electric cabinet reliably, be sure to connect the earth well.
2. Please use sensors and transformer which are supplied by our company.