


# NA911 User Guide


## Main Function and Technique Index


### Main Function:


The controller is a single heating controller, and it contains temperature sensor error alarm and other functions. It has one external alarm, the alarm can be set to 5 states: always open, always open locked, always closed, always closed locked and forbidden.


### Main Technique Index:

 **Temperature display range:** -50~125°C(The step between -9.9 and 99.9°C is 0.1°C, else 1°C)


 **Temperature setting range:** -45~120°C(The step between -9.9 and 99.9°C is 0.1°C, else 1°C)

 **Power Supply:** 9~12V AC (Use the transformer with the controller, primary voltage, 220V±10% or 380V±10%)

 **Operating environment:** temperature -10°C~45°C, humidity≤85%.

 **Relay contact capability:** 2A/380VAC (Pure resistant load)

 **Temperature sensor:** NTC R25=5kΩ, B (25/50) =3470K

 **Executive Standard:** Q/320585 XYK 01-2004 (NA911-HA)

## Operating Guide

### What's the meaning of the LED on the panel?

The function of the LED is as follows:

LED	light	flash
Temp upper limit	Set temperature upper limit	-
Temp lower limit	Set temperature lower limit	-
Heat	Heating	-

### The meaning of the nixie display:

The nixietube usually shows temperature, if it shows “EE”, it means the temperature sensor is short, and “-EE” means the temperature sensor is open. The nixietube usually shows temperature, and it shows temperature and error code alternately when error.

The code is as follows:

Code	signification	Explanation
EE	Temp sensor short	
-EE	Temp sensor open	
A11	External alarm	Alarm from external alarm signal, please refer to the internal parameter code “F50”

### How to set the upper limit and lower limit temperature?

Press the key “set” and hold it for at least 2 seconds, the Micro-controller displays temperature that is “upper limit”, also “Upper limit” LED lights, then using the key “▲” or “▼” can adjust the parameter. After setting, press “set”, then enter the “lower limit”, using the key “▲” or “▼” can adjust the parameter, press the key “set” again, then exit the state of setting parameter. (the key“▲”adds 0.1°C, the key“▼”minuses 0.1°C, press and hold it over 0.5 seconds can add or minus rapidly) Notice that the controller will ensure that the upper limit is bigger than lower limit.

**Notice: 1. In the state of temperature setting, it will exit the state of setting if no one presses the key within 30 seconds.**

**2. The value can be only saved after exiting the state of setting. The value which has been set can not be saved if the power is off before exiting the state of setting.**

## ✓ Advanced Operation

The controller can adjust some internal parameter to meet all kinds of need. The parameter is supplied for special technologist, and common users don't need to know. Please don't change the internal parameter of the controller casually, lest lead to the abnormality of the controller. Use the code to enter the state of parameter setting, the code is “up-down-up-down-up-up-down”, Press the key“▲”,“▼” continuously in the state of showing current temperature, and it must be finished within 3 seconds, if the code is right, you can enter the state of parameter setting, here the nixietube shows “Fxx”, there into xx is a number, it means parameter code. Use “▲” or “▼” to select the parameter code, Pressing the “set” key can make it to show the value of the parameter after select the parameter, here you use“▲” or “▼” to set the parameter,

then press the “set” key to return to the state of showing parameter code after finishing setting. (**Notice: The parameter which has been changed can be only saved after returning to the state of “Fxx” by pressing the “set” key again**)

Internal parameter code is as follows:

Sort	Code	Parameter Name	Range	Factory Setting	Unit	Remark
Temperature	F19	Temp sensor revision	-9.9 -- 10	0	°C	Revise the temp sensor bias
Alarm	F50	External alarm mode *	0 - 4	0	-	0: nonuse external alarm 1: Always open, unlocked 2: Always open, locked 3: Always closed, unlocked 4: Always closed, locked
Testing	F98	Test the external alarm input signal	Used when testing before leaving factory, display the state of the input signal, 0 means unconnected, 1 means connected			
	F99	Check	<b>This function can attract all relays in turn, and please don't use it when the controller is running!</b>			
	F00	Exit				

\*Annotation: “External alarm mode”: “Always open” means in normal state, external alarm signal is open, if closed, the controller will give an alarm; “Always closed” is on the contrary. “Locked” means that when external alarm signal becomes normal, the controller is still in the alarm state, and it needs to press the “resume” key to resume.

## ✳ Basic Operating Principle

### 🌀 Temperature controlling

Temperature controlling is based on “temperature setting” and “temperature difference setting”, suppose “temperature setting” is 20°C, “temperature difference setting” is 2°C, so it begins to refrigerate when the temperature of the temperature sensor is over 22°C, and it stops refrigerating when the temperature is under 18°C, thus the temperature can be controlled at about 20±2°C.

### 🌀 External Alarm

The controller has one channel switching value alarm signal (Pin2,3) , and it can be set to forbidden, always open or always closed by F50. “Always open” means that external alarm signal is in the open state, and it generates alarm when closed. “Always closed” means it is on the contrary. The controller will cut off the refrigeration output when the external alarm occurs and no longer refrigerate, and the nixie shows the code “A11”. In addition, the controller may still be in the alarm state (Being related to F50) when the alarm signal becomes normal, press any key to resume.

**Notice:**

- 1. Please place the temperature sensor at the place of air return of the air-cooler.**
- 2. Please use the temperature sensors and transformer which are supplied by our company.**