

NA930 User Guide

☞ Main Function and Technique Index

Main Function:

☞ **Refrigeration Controlling:** temperature showing, temperature controlling, boot delay protection of compressor, temperature sensor error alarm, it can run periodically with the rate of startup and stop which has been set when the temperature sensor is broken.

☞ **Fan Controlling:** fan delay boot (double controlling of temperature and time), delay shut down of fan. It can be set as “controlled mode” and “free mode”.

☞ **Defrosting Controlling:** Timing to startup the operation of defrosting, the condition of defrosting finished is double controlling of temperature and time, defrosting and water in drops, manual defrosting

Main Technique Index:

☞ **Temperature display range:** -50~125°C(The step between -9.9 and 99.9°C is 0.1°C, else 1°C)

☞ **Temperature setting range:** -45~120°C(The step between -9.9 and 99.9°C is 0.1°C, else 1°C)

☞ **Power Supply:** 9~12V AC (Use the transformer with the controller, primary voltage, 220V±10% or 380V±10%)

☞ **Operating environment:** temperature -10°C~45°C, humidity≤85%.

☞ **Relay contact capability:** 2A/380VAC

☞ **Temperature sensor:** NTC R25=5kΩ, B (25/50) =3470K

☞ **Executive Standard:** Q/320585 XYK 01-2004 (NA930-CTDF)

📖 Operating Guide

☞ what's the meaning of the index lights on the panel?

The function of the index lights on the panel is showing below:

LED	light	flash
Refrigeration	Refrigerating	In the state of compressor boot delay protection
Defrost	Defrosting	Dripping
Fan	Fan running	-

☞ The meaning of the nixietube display

The nixietube usually shows temperature, if it shows “EE”, it means the temperature sensor is short, and “-EE” means the temperature sensor is open.

☞ How to set the temperature?

Press the key “set” and hold it for 2 seconds, then enter the state of temperature setting, here nixietube shows the temperature of setting, then use the key of up or key of down to change the value of setting (“▲”add 0.1°C, “▼”minus 0.1°C, press and hold them over 0.5 seconds can add or minus rapidly). Press the key “set” to exit the state of setting after setting.

Notice: 1. In the state of temperature setting, it will exit the state of setting if no one presses the key within 30 seconds.

2. The value can be only saved after exiting the state of setting. The value which has been set can not be saved if the power is off before exiting the state of setting.

☞ How to defrost manually?

Press the key “▼” and hold it for 5 seconds, and then enter the state of defrosting. The state of defrosting can be ended forcibly when you press the key “▼” and hold it for 5 seconds again.。

☞ How to read the temperature of the temperature sensor?

Press the key “▼” when it shows the current temperature, and it can show the temperature of the defrosting temperature sensor. It will show the current temperature when release the key “▼”. Notice that if you press the key “▼”over 5 seconds it can enter or exit the state of defrosting forcibly.

✓ Advanced Operation

The controller can adjust some internal parameter to meet all kinds of need. The parameter is supplied for special technologist, and common users don't need to know. Please don't change the internal parameter of the controller casually, lest lead to the abnormality of the controller. The way to set the internal parameter is as below:

Use the code to enter the state of parameter setting, the code is “up-down-up-down-up-up-down”, Press the key”▲”,”▼” continuously in the state of showing current temperature, and it must be finished within 3 seconds, if the code is right, you can enter the state of parameter setting, here the nixietube shows “Fxx”, there into xx is a number, it means parameter code.

Use ”▲” or ”▼” to select the parameter code, Pressing the “set” key can make it to show the value of the parameter after select the parameter, here you use”▲” or ”▼” to set the parameter, then press the “set” key to return to the state of showing parameter code after finishing setting. (**Notice: The parameter which has been changed can be only saved after returning to the state of “Fxx” by pressing the “set” key**)

Internal parameter code is as follows:

Sort	Code	Parameter Name	Range	Factory Setting	Unit	Remark
Temperature	F12	Temperature difference	0.2 -- 10	1.0	°C	Control the temp return difference. Please refer to the instruction of the operating principle for details.
	F19	Temperature revision	-10 -- +10	0	°C	Revise the sensor bias
Compressor	F21	Compressor delay time	0 -- 10	3	min	
	F22	Compressor running frequency*	0 -- 10	0	-	Refer to the annotation
Defrosting	F31	Defrost cycle	0 -- 99	12	hour	0 means no defrosting
	F32	Defrost end temperature	5 -- 50	15	°C	
	F33	Defrost end time	1 -- 99	30	min	
	F34	Dripping time	0 -- 99	5	min	
Fan	F41	Fan start temperature	-45 -- 120	-10	°C	
	F42	Fan start delay	0 -- 240	60	sec	
	F43	Fan stop delay	0 -- 240	0	sec	
	F44	Fan mode	0 or 1	0	-	0: Controlled mode 1: Free mode
Testing	F99	Check	This function can attract all relays in turn, and please don't use it when the controller is running!			
	F00	Exit				

*Annotation: “Compressor running frequency” is used when temperature sensor is error. This function lets compressor run in the state of protecting. In this state, the cycle is 30 minutes, then compressor runs for F22*3 minutes, and stops for 30-(F22*3) minutes. For example, if the parameter of F22 is set to 3, then the compressor runs for 9 minutes, and stops for 21 minutes, and all that. If you don't need this function, F22 can be set to 0.

✳ Basic Operation principle

🌀 Temperature controlling

Temperature controlling is based on “temperature setting” and “temperature difference setting”, suppose “temperature setting” is 20°C, “temperature difference setting” is 2°C, so it begins to refrigerate when the temperature of the temperature sensor is over 22°C, and it stops refrigerating when the temperature is under 18°C, thus the temperature can be controlled at about 20±2°C.

🌀 Compressor delay time

The controller contains a “compressor halt calculagraph”, and it begins to time when compressor stops, the program first check the calculagraph before starting the compressor next time, the program will immediately start the compressor if the calculagraph reach 3 minutes ,if the calculagraph doesn't reach 3 minutes ,it will start again when the calculagraph reaches 3 minutes. Thus you can ensure that the boot alternation is over 3 minutes after halt, so it can prevent to breaking the compressor as a result of frequent boot.

In addition, the controller doesn't boot the compressor within 3 minutes after turning on the power supply, thus the compressor can also be protected in the state of power cut and then power on.

(*Annotation: The time of boot delay protection can be adjusted, it sets to 3 minutes above.)

🌀 Auto defrosting principle

Micro-controller starts the defrosting function according to the defrosting cycle. After defrosted, Micro-controller can apperceive the effect of defrosting by defrosting temperature sensor. If this temperature reach the “Defrosting temperature” defrost will stop, If defrost time is longer than defrosting time, Micro-controller will also finish.

🌀 Dripping

The dripping time can be set, such as 5 minutes, after finishing defrosting, in 5 minutes, compressor don't work, in this state, "Defrost" LED will flash. But in two conditions Micro-controller can't come in dripping water state: one is finishing the defrosting manually, and the other is defrosting temperature sensor's error.

About fan controlling

Fan has two operation modes: "controlled mode" and "free mode".

In "controlled mode", fan only runs in the state of cooling, but after cooling, fan don't start immediately, controller probes the evaporator temperature by defrosting temperature sensor, when evaporator temperature is lower than "Fan start temperature", fan runs. After cooling, if the evaporator temperature doesn't drop during a time, longer than "Fan start delay", fan will run compulsively. If fan runs immediately, setting "Fan start delay" is 0, after compressor stops, fan don't stop immediately, it will delay some time through "Fan stop delay", if don't need delay, setting "Fan stop delay" is 0.

In "free mode", fan always runs, only in defrosting fan stops. In this mode, "Fan start temperature", "Fan start delay", "Fan stop delay" has no effect.

Notice:

- 1. Please place the temperature sensor at the place of air return of the air-cooler, and the defrosting sensor above the air return of the air-cooler.**
- 2. The earth terminal of the controller should be connected with the earth terminal of the electric cabinet reliably, be sure to connect the earth well.**
- 3. Please use the transformers and temperature sensors which are supplied by our company.**